

22. (New) The system of claim 1 wherein said system further includes:
a mounting mechanism for mounting said press on said top rail and allowing said press to
adjustably move relative to said top rail.

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24. (New) The system of claim 19 wherein said system includes:
a plurality of said tool heads; and
each of said tool heads having a differing configuration to press deformations in a
bumper depending on the size, location and style of bumper.

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25. (New) The system of claim 19 wherein said adjustable position mechanism
includes:
at least one leveling block to support a bumper in a correct position.